

Technical Manual



**10.003.01**

**REMOVE & INSTALL  
WATER PUMP**

**STARK FUTURE**



## SAFETY WARNINGS

Observe your local health and safety guidelines. Ensure a safe working environment. Wear appropriate protective gear. Deviating from the prescribed order may result in injury or damage to the products.



## TOOLS

- Special pliers
- Tools of the linked procedures



## CONSUMABLES

Consumables of the linked procedures



## OPERATION TIME

20 Minutes

# REMOVAL



## WARNING

Before proceeding with any work on the bike, make sure it is turned off and the charger disconnected.

- 1 Remove subframe. Refer to:



05.022.01

[Remove and install subframe ↗.](#)

- 2 Loosen the hose clamps fitted on the water pump side.
- 3 Remove the radiator hoses from the water pump.
- 4 Undo the rubber strap and remove the water pump.

# INSTALLATION



## WARNING

Before proceeding with any work on the bike, make sure it is turned off and the charger disconnected.

- 1 Place the water pump on the subframe assembly and secure it with the rubber strap.
- 2 Fit the two radiator hoses onto the water pump.
- 3 Secure the radiator hoses placing the clamps in the original position.
- 4 Install subframe. Refer to:



## 05.022.01

[Remove and install subframe ↗.](#)



## WARNING

Confirm the water pump runs smoothly and that there are no leaks in the cooling system.

starkfuture.com

ENG 2023-08

Copyright © 2023 Stark Future SL. All rights reserved.  
Reproduction, even in part, as well as copying of all kinds,  
is permitted only with the express written permission  
of the copyright owner.

**STARK FUTURE**