

Technical Manual



10.002.04

**DRAINING AND FILLING
THE COOLING SYSTEM**

STARK FUTURE



SAFETY WARNINGS

Observe your local health and safety guidelines. Ensure a safe working environment. Wear appropriate protective gear. Deviating from the prescribed order may result in injury or damage to the products.



TOOLS

- TRX 45
- TRX 25
- TRX 30
- Recipient



CONSUMABLES

- Drain coolant copper washer
- Coolant



OPERATION TIME

25 Minutes

DRAINING



WARNING

Before proceeding with any work on the bike, make sure it is turned off and the charger disconnected.

- 1 Remove the spoiler assembly.
Refer to:



01.007.01

[Remove and install spoiler assembly ↗.](#)

- 2 Remove the skid plate. Refer to:



05.041.01

[Remove and install skid plate ↗.](#)

- 3 Place a suitable recipient to collect coolant directly underneath the coolant drain plug.
- 4 Untighten and remove the coolant draining plug.

- 5 Untighten and remove the radiator cap.



NOTE

Once radiator cap is untighten, coolant should start flowing from the draining hole.



NOTE

Once coolant has stopped flowing, the system is drained.

- 6 Tighten the draining plug to **5 Nm**.
- 7 Install the skid plate. Refer to:



05.041.01

Remove and install skid plate ↗.

FILLING



WARNING

Before proceeding with any work on the bike, make sure it is turned off and the charger disconnected.

- 1 Fill up the cooling system with coolant from the radiator.



NOTE

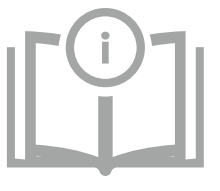
Allow the air to exit the radiator hole while filling.



NOTE

Once no more bubbles are visible and the radiator is filled up to the top, the cooling system must be bled.

2 Bleeding the cooling system. Refer to:



10.003.05

[Bleeding the cooling system ↗.](#)

3 Install the spoiler assembly.
Refer to:



01.007.01

[Remove and install spoiler assembly ↗.](#)



WARNING

Confirm the water pump runs smoothly and that there are no leaks in the cooling system.

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